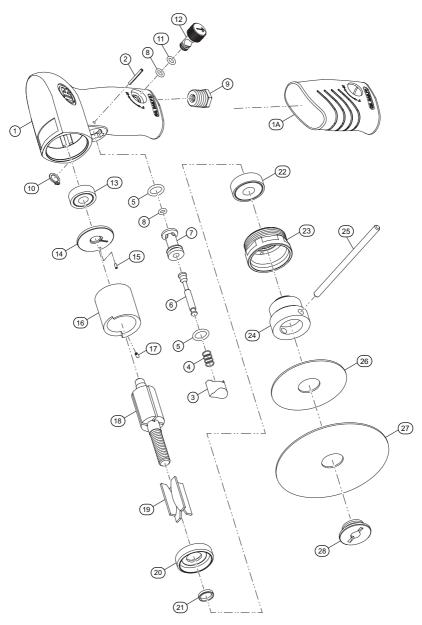
317G-A, High Speed Air Sander - Exploded View



(Dwg. TL-317G-PLM-1)







317G-A, High Speed Air Sander - Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
*	Housing Assembly	317G-A-A40	19	Vane Pack (set of 4)	317-B-42-4
1	Motor Housing	317-B-40	*	Front End Plate Assembly	317-B-A11
1A	Grip	317G-A-747	20	Front End Plate	
*	Nameplate Label	317G-A-301	21	Rotor Spacer	
*	Warning Label	WARNING-45-99	22	Front Rotor Bearing	
*	Trigger Assembly	317-B-A93	23	Motor Lock Nut	317-B-27
2	Spring Pin		24	Flange	317-B-26
3	Trigger		25	Insert Holding Tool	317-B-226
4	Spring		*	Backing Pads	317-B-825
5	O-Ring (2 required)		26	Backing Pad 3"	
6	Valve Stem		27	Backing Pad 5"	
7	Throttle Valve		28	Pad Nut	317-B-86
8	O-Ring		*	Tool Repair Kit	317-B-TRK1
9	Inlet Bushing	317-B-38	2	Spring Pin	
*	Regulator Assembly	317-B-A249	3	Trigger	
10	Retaining Ring		4	Spring	
8	O-Ring		5	O-Ring (2 required)	
11	O-Ring		6	Valve Stem	
12	Regulator		7	Throttle Valve	
*	Rear End Plate Assembly	317-B-A12	8	O-Ring (2 required)	
13	Rear Rotor Bearing		10	Retaining Ring	
14	Rear End Plate		11	O-Ring	
15	Rear End Plate Dowel		12	Regulator	
*	Cylinder Assembly	317-B-A3	13	Rear Rotor Bearing	
16	Cylinder		22	Front Rotor Bearing	
17	Cylinder Pin		26	Backing Pad 3"	
18	Rotor	317-B-53	27	Backing Pad 5"	

^{*} Indicates not illustrated.

Parts and Maintenance

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling.

Tool repair and maintenance should only be carried out by an Authorized Service Center.

Refer all communications to the nearest Ingersoll Rand office or distributor.

Related Documentation

Manuals can be downloaded from ingersollrand.com

For additional information, refer to:

Product Safety Information Manual 04580387 Product Information Manual TL-317G-PIM

